

Contents

Contributors	v
Foreword	vii
Preface	ix
1 Coal: an Introduction to its Formation and Properties	1
J. GIBSON	
I. Introduction	1
II. The formation of coal	2
III. Structure of coal	7
IV. The properties of coal	16
V. Literature	22
References	25
2 Structural Analysis of Coal	27
G. J. PITT	
I. Introduction	27
II. Optical methods of analysis	27
III. Skeletal molecular structure	30
IV. Side-groups and intermolecular bonding	39
V. Total molecular structure	43
VI. Behaviour on heating	47
References	50
3 Carbonization and Coking	51
J. GIBSON	
I. Introduction	51
II. Carbonization processes	52
III. Structure of coal and the mechanism of carbonization	56
IV. Coals and blends for carbonization	63
V. Further reading	67
4 Structure and properties of coal derivatives	69
G. J. PITT	
I. Introduction	69

II. Development of structure on heat-treatment of coal	70
III. Relationships between structure and properties of coke	75
IV. The structure and properties of graphite electrodes	83
V. Conclusion	85
References	85
5 Ultrastructural Analysis of Coal Derivatives by Electron Microscopy	87
G. R. MILLWARD	
I. Introduction	87
II. Electron microscopy	89
III. Direct observation of the development of graphitic order of coals and coal derivatives as a result of heat treatment	94
IV. Variations in graphitic structure of heat-treated coals according to origin.	97
V. Electron microscopy of specific products from coal	103
VI. Conclusions	105
References	107
6 The Combustion of Coal	109
A. D. DAINTON	
I. Introduction	109
II. Methods of coal combustion	109
III. Design factors in fluidized bed combustors	117
IV. Fluidized bed combustion at elevated pressure	123
V. Costs of fluidized combustion	125
VI. Recent developments and applications	125
VII. Domestic central heating	129
VIII. Conclusion	130
References	131
7 Gasification of Coal	133
A. D. DAINTON	
I. Introduction	133
II. Reactions in a gasifier	134
III. Gasification methods	135
IV. Electricity generation	142
V. The current status of work on gasification for power generation	146
VI. Chemical synthesis.	155
VII. Substitute natural gas	161
VIII. Conclusion	162
References	162

8	Liquefaction of coal	163
	J. OWEN	
	I. Introduction	163
	II. Heat treatment in a gaseous medium	164
	III. Heat treatment in a liquid medium	168
	IV. Reaction mechanisms of coal liquefaction	177
	V. Conclusion	181
	References	181
9	The Coal Tar Industry and New Products from Coal	183
	J. OWEN	
	I. Introduction	183
	II. Formation of benzole and tar in the coking process	184
	III. Processes	184
	IV. Distillates	193
	V. New uses for coal tar materials	194
	VI. Special products	196
	VII. Conclusion	203
	References	204
	Index	205