

Contents

Finite Element Analysis of Melt Pool Characteristics in Selective Laser Spot Melting on a Powder Layer	1
Akash Aggarwal and Arvind Kumar	
Thermal Transport Phenomena in Multi-layer Deposition Using Arc Welding Process	15
Anshul Yadav, Aniruddha Ghosh and Arvind Kumar	
Comparison of Bonding Strength of Ti-6Al-4V Alloy Deposit and Substrate Processed by Laser Metal Deposition	29
L. Jyothish Kumar and C. G. Krishnadas Nair	
Study on Rayleigh-Bénard Convection in Laser Melting Process	39
Kurian Antony and T. R. Rakeshnath	
Enhancing Surface Finish of Fused Deposition Modelling Parts	45
M. S. Khan and J. P. Dash	
Development and Analysis of Accurate and Adaptive FDM Post-finishing Approach	59
Mohammad Taufik and Prashant K. Jain	
Toolpath Generation for Additive Manufacturing Using CNC Milling Machine	73
Narendra Kumar, Prashant K. Jain, Puneet Tandon and Pulak M. Pandey	
Modelling of Heat Transfer in Powder Bed Based Additive Manufacturing Process Using Lattice Boltzmann Method	83
Priya Gupta, Anshul Yadav, Arvind Kumar and Niraj Sinha	
Effect of Process Parameters on Mechanical Properties of Solidified PLA Parts Fabricated by 3D Printing Process	95
Jagdish Khatwani and Vineet Srivastava	

Metal Powder Based Additive Manufacturing Technologies—Business Forecast	105
Vadlamannati Sriram, Vipin Shukla and Soumitra Biswas	
Design and Development of Drug Delivery System for Chronic Wound Using Additive Manufacturing	119
Mohan Pushparaj, Rajesh Ranganathan and Sivakumar Ganesan	
Design and Development of Orthosis for Clubfoot Deformity	127
Chandrasekeran Vivek and Rajesh Ranganathan	
Optimization of Selective Laser Sintering Process Parameters on Surface Quality	141
M. Akilesh, P. R. Elango, A. Achith Devanand, R. Soundararajan and P. Ashoka Varthanan	
Reconstruction of Damaged Parts by Integration Reverse Engineering (RE) and Rapid Prototyping (RP)	159
Anuj V. Dongaonkar and Rajesh M. Metkar	
The Impact of Additive Manufacturing on Indian GDP	173
J. Avinash, K. UdayKiran and K. Srujita	
Optimization of the Print Quality by Controlling the Process Parameters on 3D Printing Machine	187
R. Devicharan and Raghav Garg	
A Review on Current State of Art of Bioprinting	195
Devarsh Vyas and Divya Udyawar	
A Turnkey Manufacturing Solution for Customized Insoles Using Material Extrusion Process	203
Jia-Chang Wang, Hitesh Dommati and Jung Cheng	
Parameter Optimization for Polyamide in Selective Laser Sintering Based on Mechanical Behavior	217
B. Karthick Raja, R. Jegan Pravin Raja, K. Karan, R. Soundararajan and P. Ashokavarthanan	
Analysis of Adjacent Vertebrae Post Vertebroplasty	233
A. Kavitha, G. Sudhir, V. D. Deepak, M. Pavithra and V. Vallabhi	
Design and Processing of Functionally Graded Material: Review and Current Status of Research	243
Manu Srivastava, Sandeep Rathee, Sachin Maheshwari and T. K. Kundra	
Development of Electrical Discharge Machining (EDM) Electrode Using Fused Deposition Modeling (FDM)	257
Piyush Saxena and R. M. Metkar	

State of the Art of Powder Bed Fusion Additive Manufacturing: A Review	269
R. Verma and G. Kaushal	
Distortion in Metal Additive Manufactured Parts	281
Hemnath Anandan Kumar and Senthilkumaran Kumaraguru	
Laser Metal Deposition of Titanium Parts with Increased Productivity	297
Vishnuu Jothi Prakash, Mauritz Möller, Julian Weber and Claus Emmelmann	