

# Contents

<b>1 Olefin Polymerization with Metallocene Catalysts</b> . . . . .	1
Takeshi Shiono	
1.1 Introduction . . . . .	1
1.2 Elementary Processes of Olefin Polymerization. . . . .	3
1.2.1 Initiation and Propagation Reactions . . . . .	3
1.2.2 Chain Transfer and Termination Reaction . . . . .	3
1.2.3 Molecular Weight and Molecular Weight Distribution. . . . .	5
1.3 Structure of Vinyl Polymer and Stereospecific Polymerization . . . . .	8
1.3.1 Stereoregularity of Vinyl Polymer. . . . .	8
1.3.2 Regiochemistry in Propylene Polymerization . . . . .	8
1.3.3 Origin of Stereospecificity . . . . .	10
1.3.4 Polymerization Mechanism and Microtacticity . . . . .	11
1.4 Copolymer and Copolymerization . . . . .	16
1.4.1 Structure of Copolymers . . . . .	16
1.4.2 Copolymerization . . . . .	16
1.5 Characteristics of Metallocene Catalysts. . . . .	27
1.5.1 Activation Process of Metallocene . . . . .	27
1.5.2 Tacticity Control of Polypropylene . . . . .	31
1.5.3 Control of Chain Transfer Reaction. . . . .	39
1.5.4 Copolymerization of Olefins. . . . .	41
1.6 Conclusion . . . . .	46
References . . . . .	47
<b>2 Olefin Polymerization with Half-Metallocene Catalysts</b> . . . . .	51
Kotohiro Nomura and Jingyu Liu	
2.1 Introduction . . . . .	51
2.2 Modified Half-Titanocenes as Olefin Polymerization Catalysts. . . . .	52
2.2.1 Olefin Polymerization by Half-Titanocenes Containing Aryloxo Ligands. . . . .	54
2.2.2 Selected Examples in Olefin Polymerization by Half-Titanocenes Containing the Other Anionic Ancillary Donor Ligands . . . . .	56

2.2.3	Copolymerizations of Ethylene with Sterically Encumbered $\alpha$ -olefins . . . . .	59
2.2.4	Copolymerization with Cyclic Olefins . . . . .	67
2.3	Syndiospecific Styrene Polymerization and Ethylene/Styrene Copolymerization Using Half-Titanocenes: Ligand Effects and Some New Mechanistic Aspects . . . . .	70
2.3.1	Syndiospecific Styrene Polymerization Using Cp'TiX <sub>2</sub> (Y)-MAO Catalyst Systems . . . . .	71
2.3.2	Ethylene/Styrene Copolymerization Using Half-Titanocenes . . . . .	73
2.3.3	Role of Anionic Donor Ligand in Ethylene/Styrene Copolymerization and Syndiospecific Styrene Polymerization: Mechanistic Considerations . . . . .	79
2.4	Summary and Outlook . . . . .	81
	References . . . . .	82
<b>3</b>	<b>Olefin Polymerization with Non-metallocene Catalysts (Early Transition Metals)</b> . . . . .	<b>89</b>
	Kotohiro Nomura and Wenjuan Zhang	
3.1	Introduction . . . . .	89
3.2	Design, Synthesis of Molecular Catalyst with Early Transition Metals . . . . .	90
3.2.1	Titanium, Zirconium, and Hafnium Complexes . . . . .	90
3.2.2	Vanadium Complexes . . . . .	98
3.2.3	Miscellaneous Early Transition Metal Complex Catalysts . . . . .	109
3.3	Summary and Outlook . . . . .	113
	References . . . . .	113
<b>4</b>	<b>Olefin Polymerization with Non-metallocene Catalysts (Late Transition Metals)</b> . . . . .	<b>119</b>
	Daisuke Takeuchi	
4.1	Introduction: Brief History of Late Transition Metal Catalysts for Olefin Polymerization . . . . .	120
4.2	Polymerization of Olefins Catalyzed by Cationic Pd and Ni Complexes with Neutral Ligands . . . . .	121
4.2.1	Cationic Ni and Pd Catalysts with Diimine Ligands . . . . .	122
4.2.2	Cationic Complexes with Other Bidentate Neutral Ligands . . . . .	132
4.2.3	Cationic Complexes with Monodentate and Tridentate Ligands . . . . .	133
4.3	Polymerization of Olefins by Neutral Pd and Ni Complexes with Monoanionic Ligands . . . . .	134

4.3.1	Neutral Complexes with Monoanionic N-O Ligands . . . .	134
4.3.2	Phosphinesulfonate Complexes of Pd . . . . .	138
4.3.3	Neutral Complexes with Other Monoanionic Ligands . . .	140
4.4	Polymerization of Olefins by Fe and Co Complexes . . . . .	141
4.5	Polymerization of Olefins by Other Late Transition Metal Catalysts . . . . .	146
4.6	Multimetallic Catalysts. . . . .	146
4.7	Olefin Polymerization in Aqueous Media. . . . .	149
4.8	Cyclopolymerization of Non-conjugated Dienes . . . . .	150
4.9	Summary . . . . .	153
	References . . . . .	154
<b>5</b>	<b>Oligomerization of Olefins . . . . .</b>	<b>169</b>
	Daisuke Takeuchi and Kohtaro Osakada	
5.1	Introduction . . . . .	169
5.2	Oligomerization of Ethylene . . . . .	170
5.2.1	General Aspect . . . . .	170
5.2.2	Ethylene Oligomerization to Olefins with Schulz-Flory Distribution and Dimerization. . . . .	171
5.2.3	Ethylene Oligomerization to $\alpha$ -Olefins with Poisson Distribution. . . . .	176
5.3	Selective Trimerization of Ethylene. . . . .	177
5.3.1	Chromium Catalyst . . . . .	177
5.3.2	Titanium Catalyst . . . . .	189
5.3.3	Tantalum Catalyst. . . . .	192
5.3.4	Ruthenium Catalyst. . . . .	193
5.4	Tetramerization of Ethylene . . . . .	194
5.4.1	Effect of Ligand Structure . . . . .	195
5.4.2	Effect of Cocatalysts and Additives. . . . .	199
5.4.3	Mechanism of Cr-Catalyzed Ethylene Tetramerization. . .	200
5.5	Dimerization of $\alpha$ -Olefins. . . . .	201
5.6	Trimerization of $\alpha$ -Olefins . . . . .	204
5.7	Cooligomerization of Ethylene and $\alpha$ -Olefins . . . . .	205
5.8	Cooligomerization of Other Vinyl Monomers . . . . .	206
5.9	Summary . . . . .	207
	References . . . . .	207
<b>6</b>	<b>Polymerization of Polar Monomers. . . . .</b>	<b>217</b>
	Kyoko Nozaki	
6.1	Introduction . . . . .	217
6.2	Coordination-Addition Polymerization of Polar Monomers. . . . .	218
6.3	Block Copolymerization of Polar Monomers and Non-polar Monomers. . . . .	221

6.4	Random Copolymerization of Polar Monomers and Non-polar Monomers . . . . .	221
6.4.1	General Aspects on Coordination-Insertion Polymerization of Polar Vinyl Monomers . . . . .	223
6.4.2	Diimine/Pd or Ni Catalyst . . . . .	224
6.4.3	Phosphine-Sulfonate/Pd Catalyst . . . . .	229
6.5	Copolymerization of Polar Monomers with Other Monomers . . .	232
6.6	Conclusions and Outlook . . . . .	234
	References . . . . .	234
<b>7</b>	<b>Metathesis and Polymerization . . . . .</b>	<b>237</b>
	Kohtaro Osakada	
7.1	Introduction . . . . .	237
7.2	Catalysts. . . . .	240
7.2.1	Multicomponent Catalysts . . . . .	240
7.2.2	Homogeneous Catalysts . . . . .	241
7.3	Application of Olefin Metathesis . . . . .	249
7.3.1	Synthesis of the Polymers with New Structures and Functionality . . . . .	249
7.3.2	Synthesis and Reactions of the Ligand of Transition Metal Complexes . . . . .	252
7.3.3	Synthesis of Natural Products . . . . .	257
7.3.4	Interlocked Molecules . . . . .	260
7.4	Conclusion . . . . .	266
	References . . . . .	266
<b>8</b>	<b>Cross-Coupling Polymerization. . . . .</b>	<b>271</b>
	Take-aki Koizumi and Takaki Kanbara	
8.1	Introduction . . . . .	271
8.2	Ni-Catalyzed Polycondensation . . . . .	272
8.3	Pd-Catalyzed Polycondensation . . . . .	276
8.4	Cu-Catalyzed Polycondensation . . . . .	289
8.5	Recent Topics of the Polymers Synthesized by Using Cross-Coupling Polymerization Methods . . . . .	291
8.6	Summary . . . . .	297
	References . . . . .	297