

Contents

1	Background and Context	1
1.1	Towards a More Sustainable Private Transportation System	1
1.2	The Risk of Problem Shifting	3
1.3	Complex Systems Require Tools and Methodologies	4
1.4	Objective, Context and Structure of This Work	7
	References	9
2	LCE and Electromobility	11
2.1	Environmental Sustainability and Life Cycle Engineering	12
2.1.1	Environmental Impacts of Products	13
2.1.2	Life Cycle Assessment	15
2.1.3	Life Cycle Engineering	18
2.2	Technical Aspects of Electric Vehicles and Lithium-Ion Traction Batteries	24
2.2.1	Electric Vehicles: Definitions and Classification	24
2.2.2	Electric Vehicle Energy Demand	27
2.2.3	Electric Vehicle Main Components	31
2.2.4	Lithium-Ion Traction Batteries	34
2.3	Life Cycle Engineering of Battery Electric Vehicles	44
2.3.1	LCA of Electromobility	44
2.3.2	Modelling Complexity	46
	References	48
3	State of Research—Review on LCE Modelling and Assessment Approaches for Electromobility	57
3.1	Selection of Approaches and Definition of Evaluation Criteria	58
3.1.1	Selection of Approaches	58
3.1.2	Derivation of Evaluation Criteria	62
3.2	Description and Evaluation of Selected Approaches	63
3.2.1	State of the Research on the Life Cycle Environmental Assessment of Electric Vehicles and Traction Batteries	63

3.2.2	State of the Research on Selected Modelling Approaches and Computational Frameworks for EVs and Traction Batteries	71
3.2.3	Contributions Outside the Field of Electromobility	78
3.2.4	Evaluation of Approaches and Summary of Findings	79
	References	82
4	Concept Development: Integrated Computational Life Cycle Engineering for Traction Batteries	87
4.1	Systems Perspective in ICLCE	88
4.2	Synthesis of Needs, Objectives and Requirements	89
4.2.1	Synthesis of Needs	90
4.2.2	Analysis of Requirements	92
4.3	Framework and General Modelling Scheme	92
4.3.1	Framework Development and Reference Architecture	92
4.3.2	General Modelling Scheme in ICLCE	106
4.3.3	Foreground System Modelling	111
4.3.4	Background System Modelling	115
4.3.5	Spatial Context Modelling	117
4.3.6	Product System Modelling and Assessment	119
4.4	Prototypical Implementation of an ICLCE for Traction Batteries	123
	References	127
5	Exemplary Application: Analysis of Variability in the LCE of Batteries for Electric Vehicles	129
5.1	Introduction	130
5.1.1	Implemented Models in the Foreground System Layer	132
5.1.2	Implemented Models in the Spatial Context Layer	139
5.2	Case Study	143
5.2.1	Complexity of Cradle to Gate LCIA Results of Traction Batteries	143
5.2.2	Complexity of LCIA Results of EVs Usage Stage	152
	References	160
6	Summary, Critical Review and Outlook	163
6.1	Summary	163
6.2	Critical Review	164
6.3	Outlook	167
	References	169
	Appendix	171